AMENDMENTS TO THE CLAIMS

Docket No.: 12810-00325-US1

This listing of claims will replace all prior versions, and listings, of claims in the application:

Claim Listing

- 1. (Currently Amended) A molding encompassing comprising a composite layered sheet or composite layered film, reverse-coated with a backing layer of plastic applied by an injection-molding, foaming, casting, or compression-molding method, where the composite layered sheet or composite layered film encompasses comprises
- (1) a substrate layer comprising, based on the total of the amounts of components A and B, and, if appropriate, C and/or D, which give 100% by weight in total,
 - a from 1 to 99% by weight of an elastomeric graft copolymer as component A,
- b from 1 to 99% by weight of one or more hard copolymers containing units which derive from vinylaromatic monomers, as component B,
 - c from 0 to 80% by weight of polycarbonates, as component C, and
- d from 0 to 50% by weight of fibrous or particulate fillers, or a mixture of these, as component D, and
 - (3) a top layer comprising an aliphatic thermoplastic polyurethane.
- 2. (Original) The molding according to claim 1, wherein the thickness of the top layer (3) is from 10 to 500 μ m and the thickness of the substrate layer (1) is from 50 to 1500 μ m.
- 3. (Currently Amended) The molding according to claim 1-or 2, wherein the modulus of elasticity E_t (measured to ISO 527-2/1B at 5 mm/min at a temperature of 100°C) of the substrate layer (1) is at least 1000 MPa.
- 4. (Currently Amended) The molding according to any of claims 1 to 3 claim 1, wherein, between the top layer (3) and the substrate layer (1) there is a colored intermediate layer (2) comprising aliphatic thermoplastic polyurethane, impact-modified polymethyl methacrylate, polycarbonate, or styrene (co)polymers.

5. (Original) The molding according to claim 4, wherein the thickness of the intermediate layer (2) is from 50 to 500 μ m.

Docket No.: 12810-00325-US1

- 6. (Currently Amended) The molding according to any of claims 1 to 5 claim 1, wherein there is an adhesion promoter layer on that side of the substrate layer (1) facing away from the top layer (3).
- 7. (Original) The molding according to claim 6, wherein the thickness of the adhesion promoter layer is from 10 to 300 μ m.
- 8. (Currently Amended) The molding according to any of claims 1 to 7 claim 1, wherein the layer thickness of the composite layered sheet or composite layered film is from 110 μm to 2.8 mm.
- 9. (Currently Amended) The molding according to any of claims 1 to 8 claim 1, wherein the surface gloss of the top layer (3) measured to DIN 67530 at observation angles of both 20° and 60° is above 80 units.
- 10. (Currently Amended) The molding according to any of claims 1 to 9 claim 1, wherein the aliphatic thermoplastic polyurethane present in the top layer (3) has a Shore D hardness of from 45 to 70.
- 11. (Currently Amended) The molding according to any of claims 1 to 10 claim 1, wherein component B contains, based on the total weight of units derived from vinylaromatic monomers, from 40 to 100% by weight of units derived from α -methylstyrene and from 0 to 60% by weight of units derived from styrene.
- 12. (Currently Amended) The molding according to any of claims 1 to 11 claim 1, wherein component A comprises
- al from 1 to 99% by weight of a particulate graft base as component A1, obtainable by polymerizing, based on A1,
- a11 from 80 to 99.99% by weight of at least one C_1 - C_8 -alkyl acrylate, as component A11,

- a12 from 0.01 to 20% by weight of at least one polyfunctional crosslinking monomer, as component A12,
 - a2 from 1 to 99% by weight of a graft A2 obtainable by polymerizing, based on A2,

Docket No.: 12810-00325-US1

- a21 from 40 to 100% by weight of styrene, of a substituted styrene, or of a (meth)acrylate, or of a mixture of these, as component A21, and
- a22 up to 60% by weight of acrylonitrile or methacrylonitrile, as component A22, where the graft A2 is composed of at least one graft shell, and the graft copolymer has a median particle size of from 50 to 1000 nm,

and component B comprises copolymers of

- b1 from 40 to 100% by weight of vinylaromatic monomers, as component B1,
- b2 up to 60% by weight of acrylonitrile or methacrylonitrile, as component B2.
- 13. (Currently Amended) The molding according to any of claims 1 to 12 claim 1, wherein component A comprises
- a1' from 10 to 90% by weight of at least one elastomeric graft base with a glass transition temperature below 0°C, as component A1', obtainable by polymerizing, based on A1',
 - all' from 60 to 100% by weight of at least one conjugated diene, as component All',
- a12' from 0 to 30% by weight of at least one monoethylenically unsaturated monomer, as component A12', and
- a13' from 0 to 10% by weight of at least one crosslinking monomer having unconjugated double bonds, as component A13',
- a2' from 10 to 60% by weight of a graft, as component A2', made from, based on A2',
- a21' from 50 to 100% by weight of at least one vinylaromatic monomer, as component A21',
- a22' from 5 to 35% by weight of acrylonitrile and/or methacrylonitrile, as component A22',
- a23' from 0 to 50% by weight of at least one other monoethylenically unsaturated monomer, as component A23',

and component B comprises copolymers of

b1' from 50 to 100% by weight of vinylaromatic monomers, as component B1',

Docket No.: 12810-00325-US1

- b2' from 0 to 50% by weight of acrylonitrile or methacrylonitrile or a mixture of these, as component B2',
- b3' from 0 to 50% by weight of at least one other monoethylenically unsaturated monomer, as component B3'.
- 14. (Currently Amended) The molding according to any of claims 1 to 13 claim 1, wherein the backing layer comprises glass fibers or other reinforcing fibers.
- 15. (Currently Amended) A process for producing a molding according to any of claims 1 to 14 claim 1, which comprises irreversibly bonding all of the layers of the composite layered sheet or composite layered film to one another in the molten state in a coextrusion process.
- 16. (Original) The process according to claim 15, wherein the layers are brought together in an adaptor die or in a coextrusion die.
- 17. (Currently Amended) A process for producing a molding according to any of claims 1 to 14 claim 1, which comprises irreversibly bonding one or more layers of the composite layered sheet or composite layered film in a laminating process in a heated nip.
- 18. (Currently Amended) A process for producing a molding according to any of claims 1 to 14 claim 1, which comprises thermoforming the composite layered sheet or composite layered film, and then inserting it into a reverse-coating mold, and then reverse-coating with thermoplastic molding compositions, using an injection-molding, casting, or compression-molding method, or reverse-coating with thermoset molding compositions, using a foaming or compression-molding method.
- 19. (Original) The process according to claim 18, wherein, prior to insertion into the reverse-coating mold, the composite layered sheet or composite layered film undergoes a profile-cut process.

20. (Original) The process according to claim 18, wherein, after removal from the reverse-coating mold, the composite layered sheet or composite layered film undergoes a profile-cut process.

Docket No.: 12810-00325-US1

- 21. (Currently Amended) The use of the moldings according to any of claims 1 to 14 claim 1, for application in the motor vehicles exterior sector, in particular for roof modules, engine hoods, wheel surrounds, bumpers, door leaves, tailgate panels, and other large-surfacearea exterior parts.
- 22. (Currently Amended) A motor-vehicle-exterior part, in particular roof modules, engine hoods, wheel surrounds, bumpers, door leaves, and tailgate panels, comprising moldings according to any of claims 1 to 14 claim 1.